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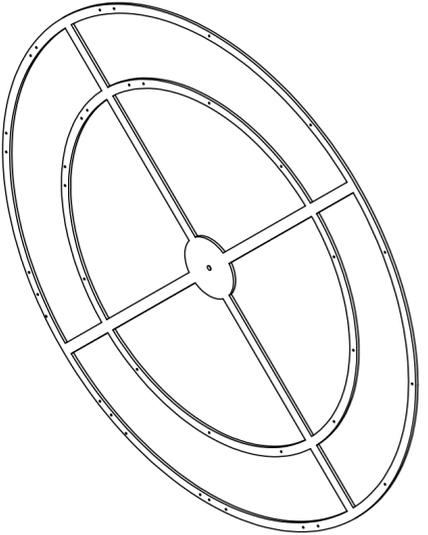
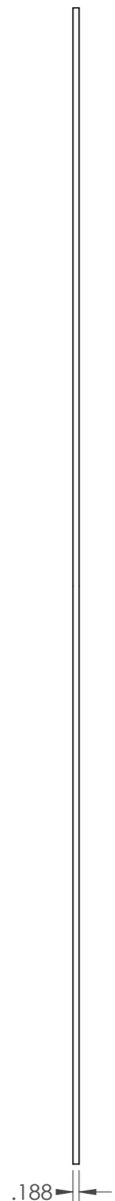
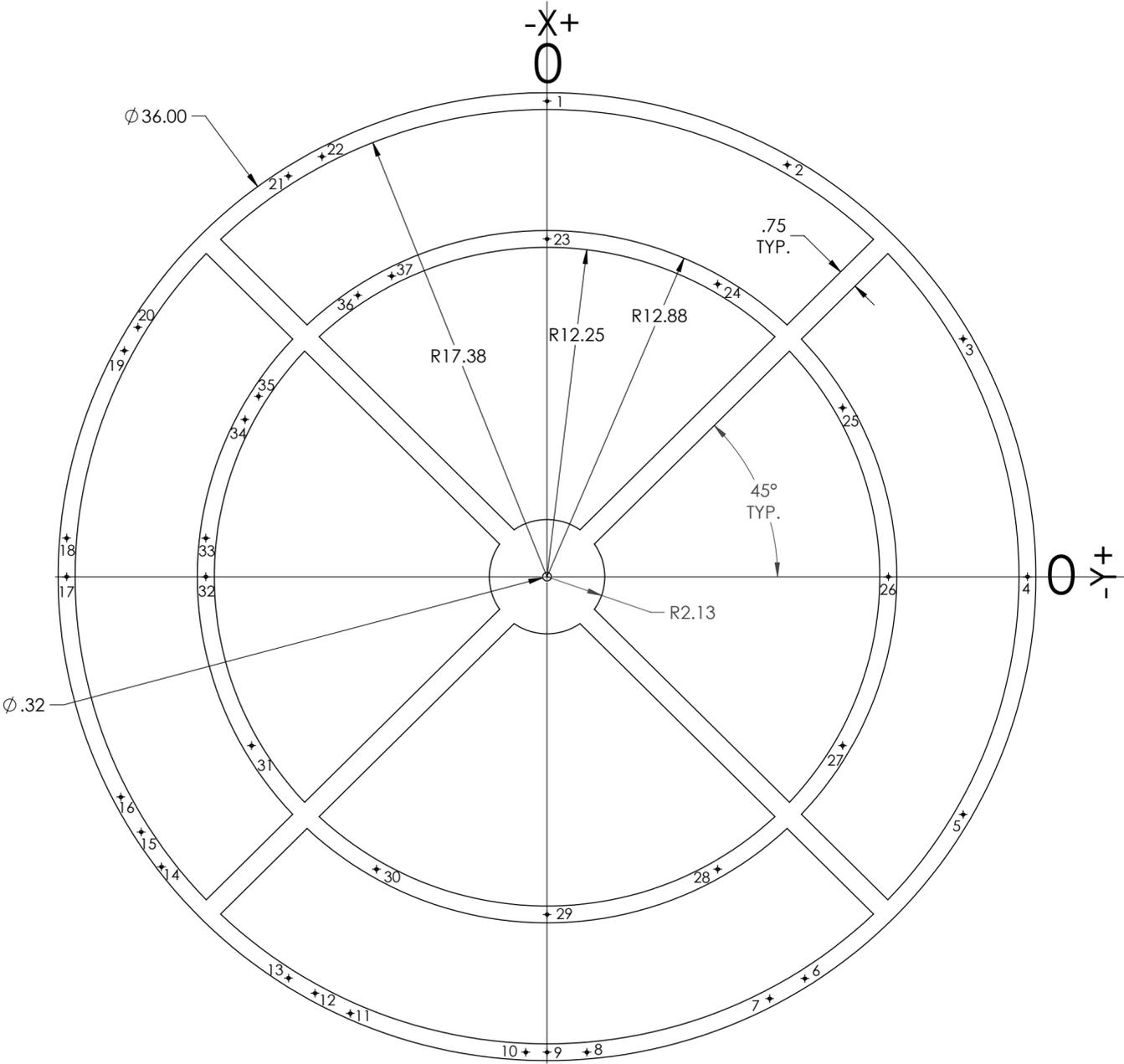
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**DRILL SCHEDULE**  
 ALL HOLES TO BE #6-32 TAP - THRU

| HOLE    | X       | Y       |
|---------|---------|---------|
| HOLE 1  | 0       | 17.688  |
| HOLE 2  | 8.844   | 15.318  |
| HOLE 3  | 15.318  | 8.844   |
| HOLE 4  | 17.688  | 0.000   |
| HOLE 5  | 15.318  | -8.844  |
| HOLE 6  | 9.491   | -14.944 |
| HOLE 7  | 8.196   | -15.692 |
| HOLE 8  | 1.465   | -17.688 |
| HOLE 9  | 0.000   | -17.688 |
| HOLE 10 | -0.783  | -17.688 |
| HOLE 11 | -7.243  | -16.242 |
| HOLE 12 | -8.542  | -15.492 |
| HOLE 13 | -9.518  | -14.928 |
| HOLE 14 | -14.194 | -10.790 |
| HOLE 15 | -14.942 | -9.495  |
| HOLE 16 | -15.693 | -8.194  |
| HOLE 17 | -17.688 | 0.000   |
| HOLE 18 | -17.688 | 1.435   |
| HOLE 19 | -15.562 | 8.407   |
| HOLE 20 | -15.062 | 9.273   |
| HOLE 21 | -9.525  | 14.902  |
| HOLE 22 | -8.286  | 15.625  |
| HOLE 23 | 0.000   | 12.563  |
| HOLE 24 | 6.281   | 10.879  |
| HOLE 25 | 10.879  | 6.281   |
| HOLE 26 | 12.562  | 0.000   |
| HOLE 27 | 10.879  | -6.281  |
| HOLE 28 | -6.281  | -10.879 |
| HOLE 29 | 0.000   | -12.563 |
| HOLE 30 | -6.281  | -10.879 |
| HOLE 31 | -10.879 | -6.281  |
| HOLE 32 | -12.562 | 0.000   |
| HOLE 33 | -12.562 | 1.434   |
| HOLE 34 | -11.123 | 5.845   |
| HOLE 35 | -10.623 | 6.711   |
| HOLE 36 | -6.966  | 10.466  |
| HOLE 37 | -5.722  | 11.183  |



MATERIAL: 3/16" 6061-T6 ALUMINUM

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|                                      |                      |           |      |      |
|--------------------------------------|----------------------|-----------|------|------|
| UNLESS OTHERWISE SPECIFIED:          |                      | DRAWN     | NAME | DATE |
| DIMENSIONS ARE IN INCHES             |                      | TJC       |      |      |
| TOLERANCES:                          |                      | CHECKED   |      |      |
| FRACTIONAL ±                         |                      | ENG APPR. |      |      |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |      |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |      |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |      |
| INTERPRET GEOMETRIC TOLERANCING PER: |                      |           |      |      |
| MATERIAL                             |                      |           |      |      |
| 6061-T6 Al.                          |                      |           |      |      |
| FINISH                               |                      |           |      |      |
| NEXT ASSY                            | USED ON              |           |      |      |
| APPLICATION                          | DO NOT SCALE DRAWING |           |      |      |

TITLE: **CLOCK FACE**

SIZE DWG. NO. REV  
**C** Clock

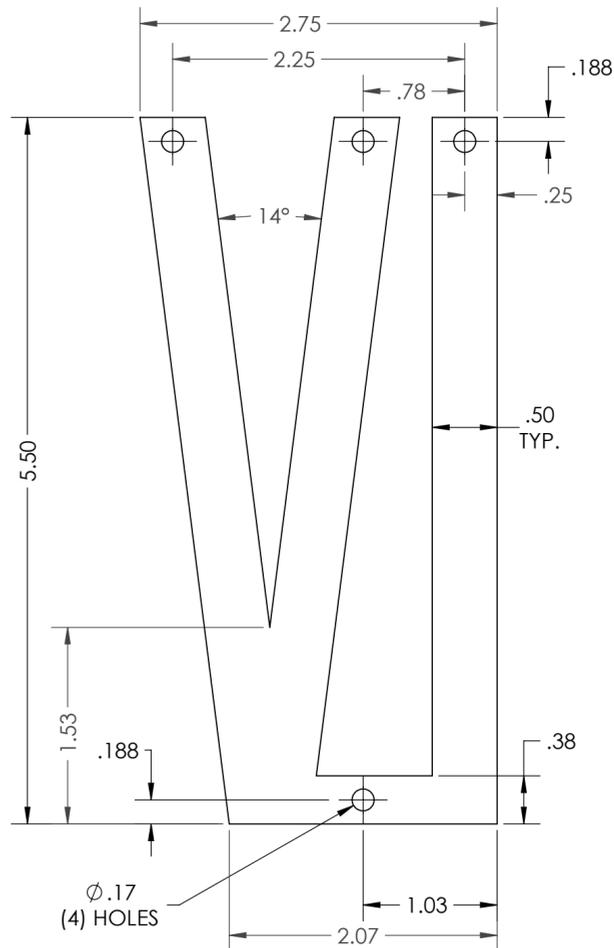
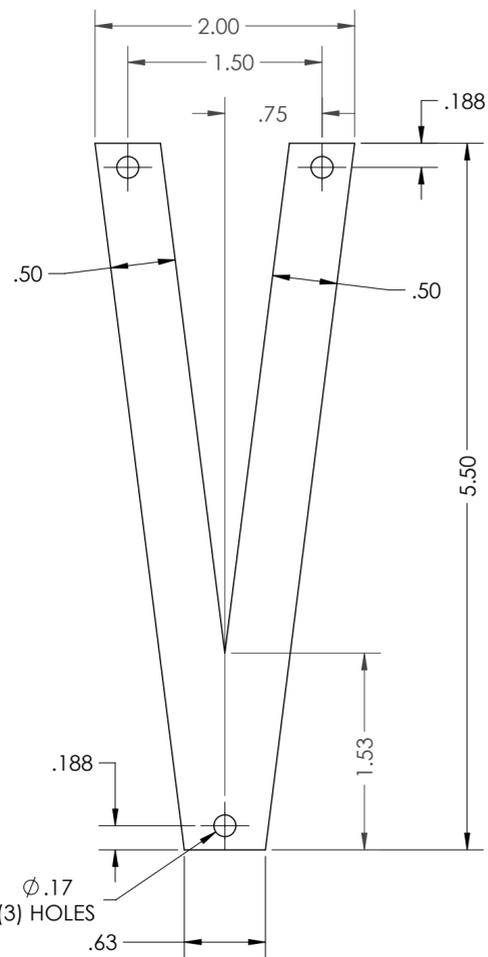
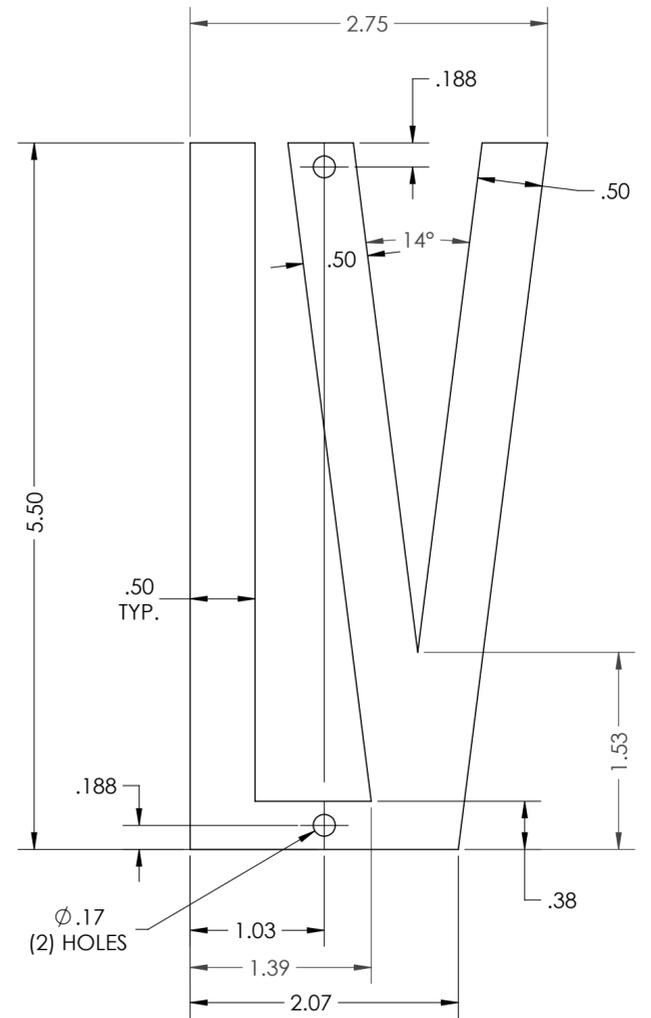
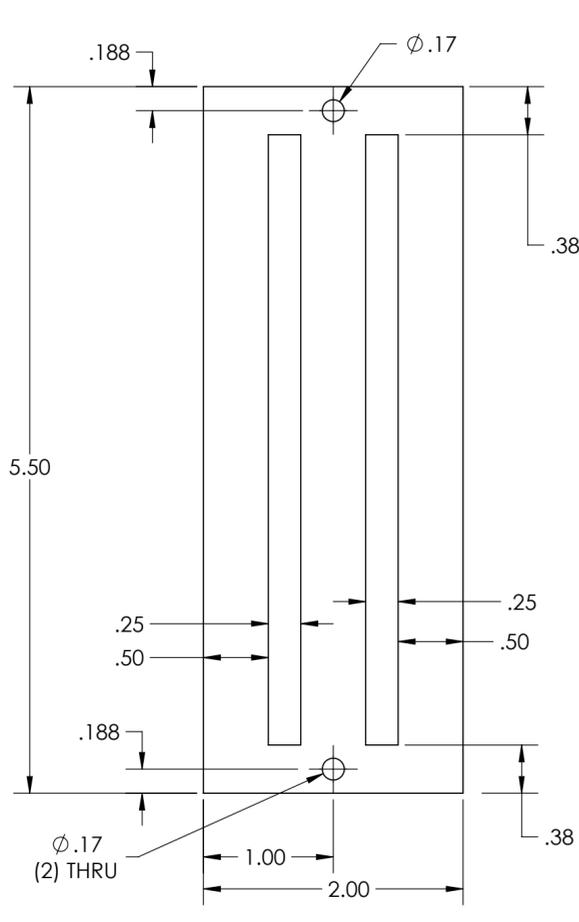
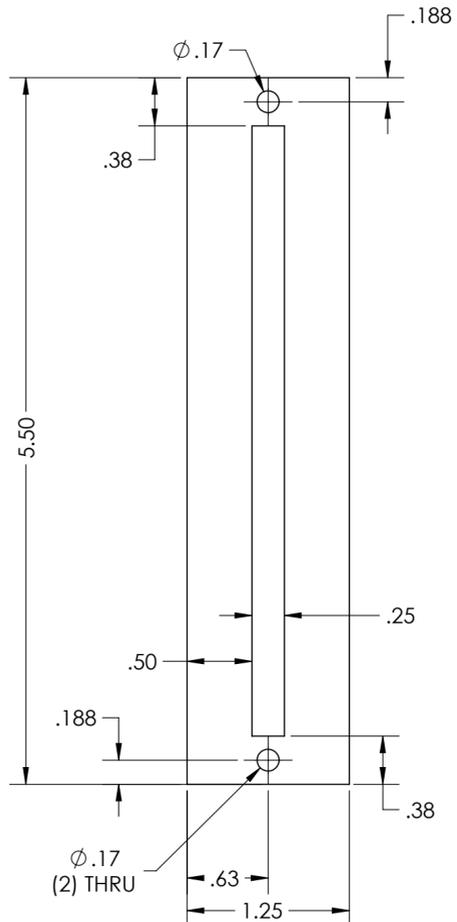
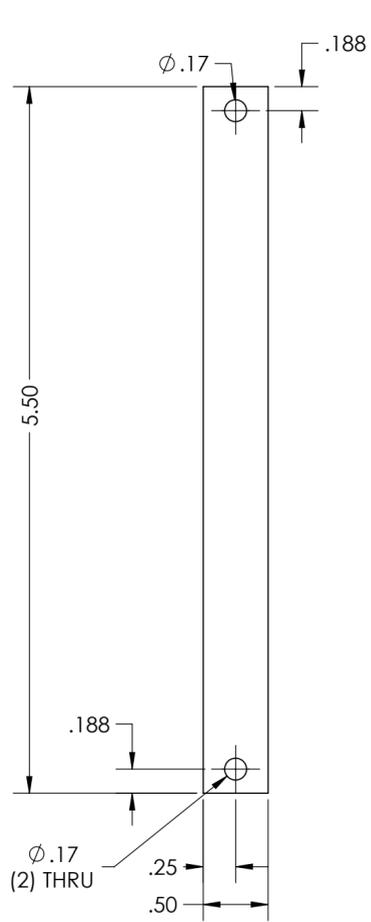
SCALE: 1:4 WEIGHT: SHEET 1 OF 4

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| UNLESS OTHERWISE SPECIFIED:          |         | NAME                            | DATE |
|--------------------------------------|---------|---------------------------------|------|
| DIMENSIONS ARE IN INCHES             |         | DRAWN                           | TJC  |
| TOLERANCES:                          |         | CHECKED                         |      |
| FRACTIONAL ±                         |         | ENG APPR.                       |      |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR.                       |      |
| TWO PLACE DECIMAL ±                  |         | Q.A.                            |      |
| THREE PLACE DECIMAL ±                |         | COMMENTS:                       |      |
| INTERPRET GEOMETRIC TOLERANCING PER: |         | ALL MATERIAL SHOWN 16Ga. (.06") |      |
| MATERIAL                             |         | MILD STEEL                      |      |
| FINISH                               |         | MILD STEEL                      |      |
| NEXT ASSY                            | USED ON |                                 |      |
| APPLICATION                          |         | DO NOT SCALE DRAWING            |      |

|                           |              |              |
|---------------------------|--------------|--------------|
| TITLE:                    |              |              |
| <b>CLOCK NUMERALS 1-6</b> |              |              |
| SIZE                      | DWG. NO.     | REV          |
| <b>C</b>                  | <b>Clock</b> |              |
| SCALE: 1:4                | WEIGHT:      | SHEET 2 OF 4 |

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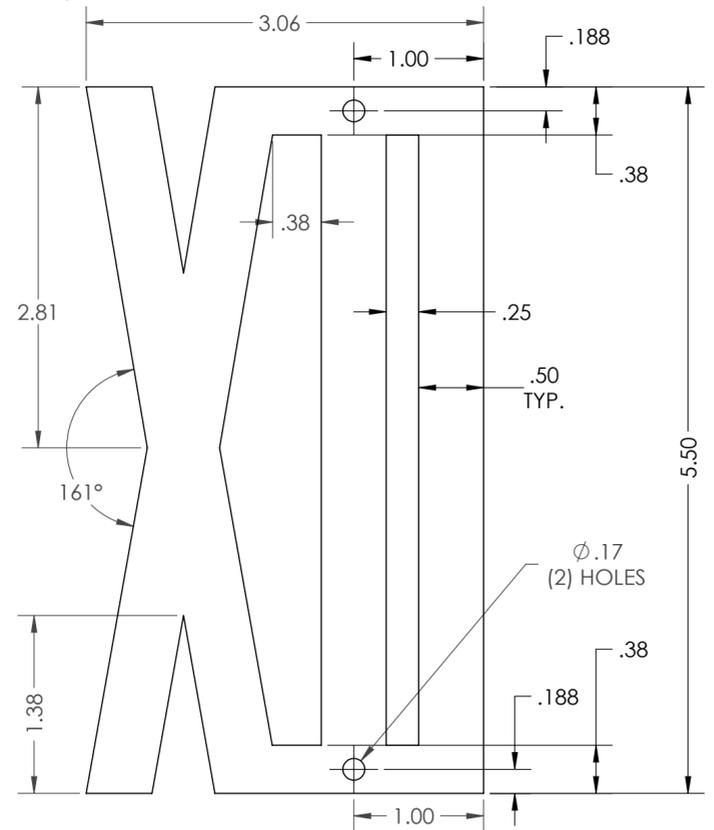
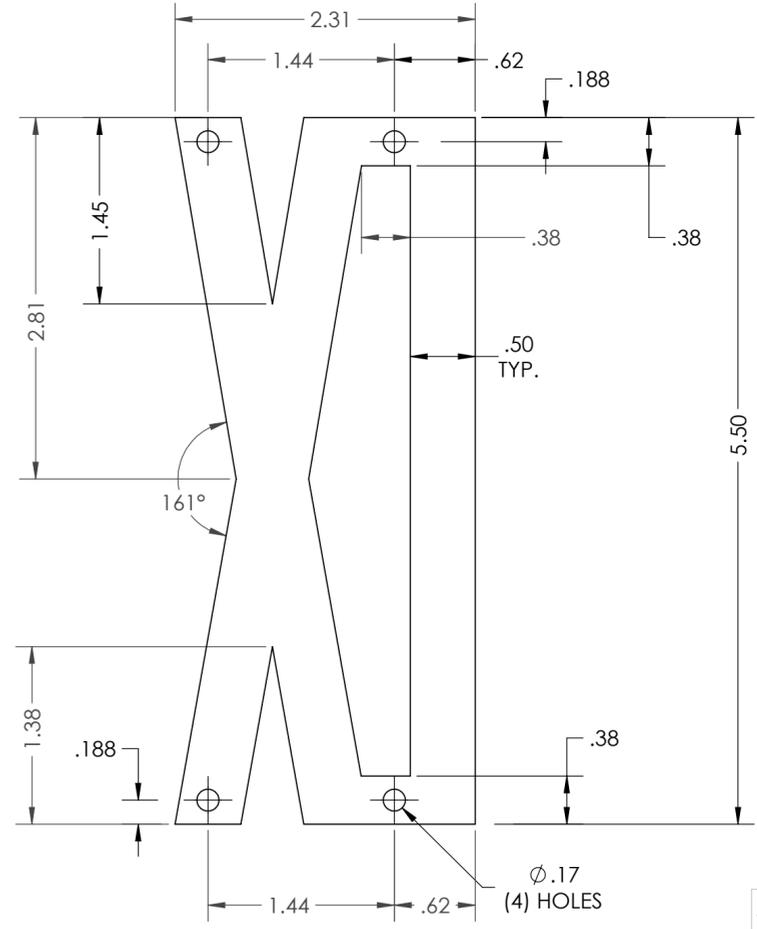
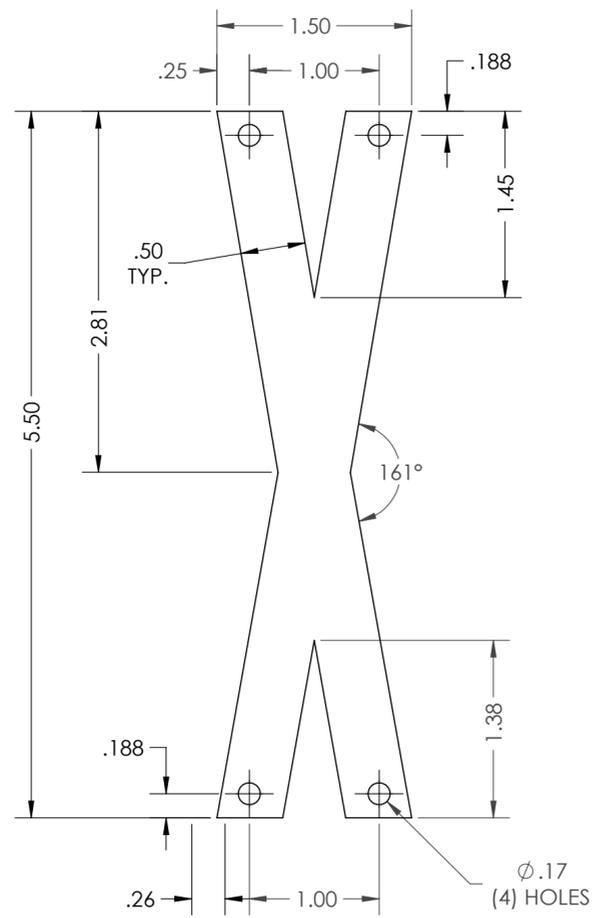
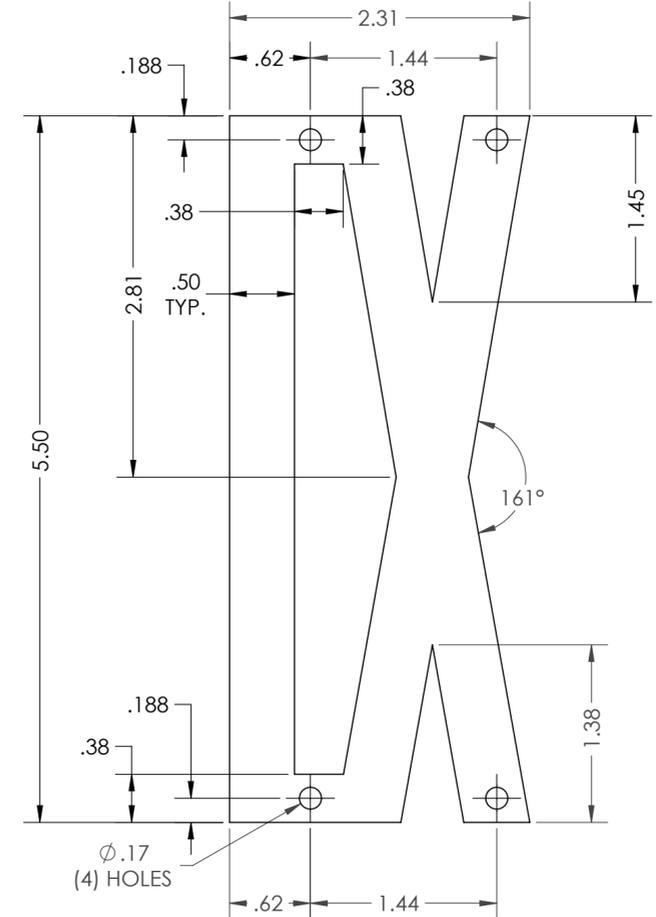
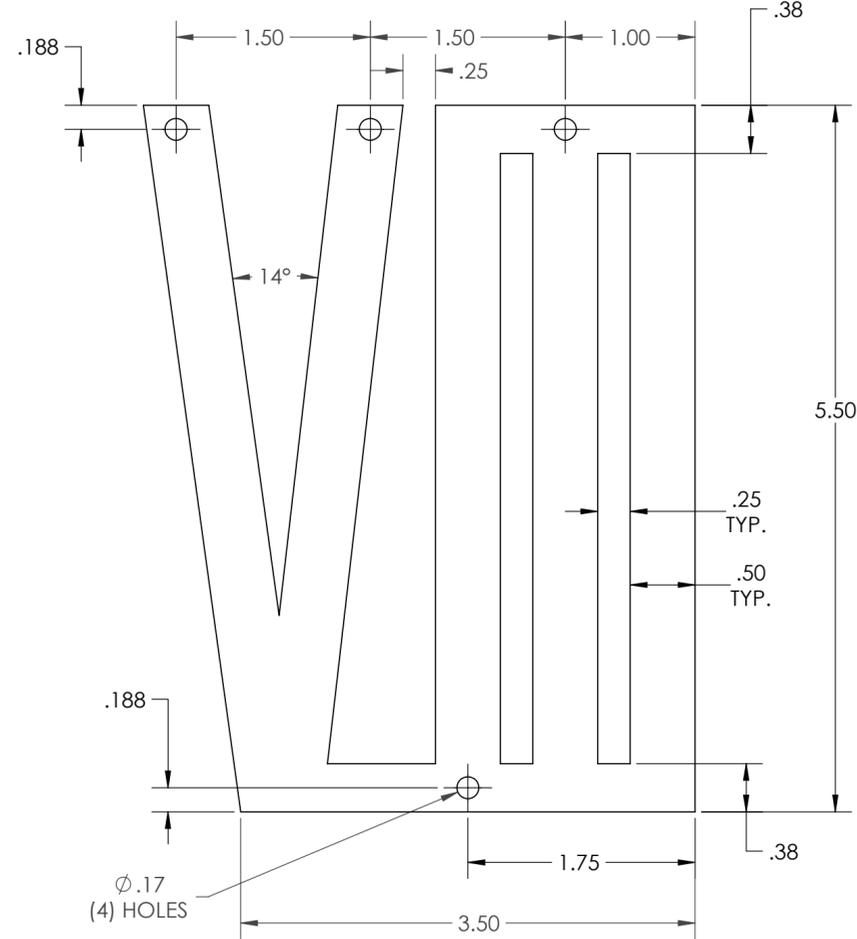
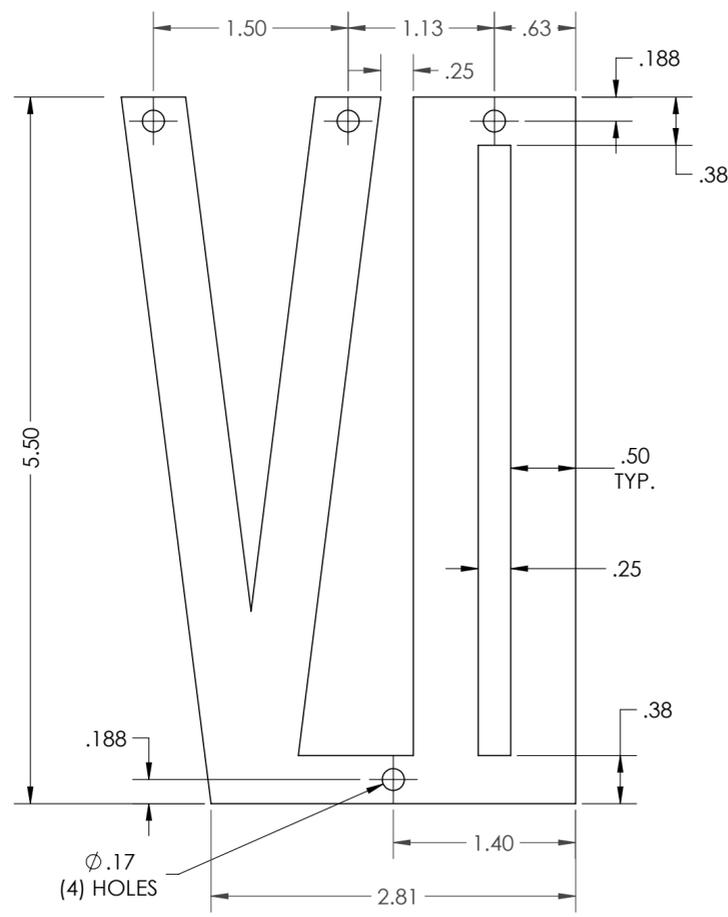
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|                                      |         |  |      |
|--------------------------------------|---------|--|------|
| UNLESS OTHERWISE SPECIFIED:          |         | NAME                                       | DATE |
| DIMENSIONS ARE IN INCHES             |         | DRAWN                                      | TJC  |
| TOLERANCES:                          |         | CHECKED                                    |      |
| FRACTIONAL: ±                        |         | ENG APPR.                                  |      |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR.                                  |      |
| TWO PLACE DECIMAL ±                  |         | Q.A.                                       |      |
| THREE PLACE DECIMAL ±                |         | COMMENTS:                                  |      |
| INTERPRET GEOMETRIC TOLERANCING PER: |         | ALL MATERIAL SHOWN 16Ga. (.06") MILD STEEL |      |
| MATERIAL                             |         | MILD STEEL                                 |      |
| FINISH                               |         |  |      |
| NEXT ASSY                            | USED ON |  |      |
| APPLICATION                          |         | DO NOT SCALE DRAWING                       |      |

|                     |          |              |
|---------------------|----------|--------------|
| TITLE:              |          |              |
| CLOCK NUMERALS 7-12 |          |              |
| SIZE                | DWG. NO. | REV          |
| C                   | Clock    |              |
| SCALE: 1:4          | WEIGHT:  | SHEET 3 OF 4 |

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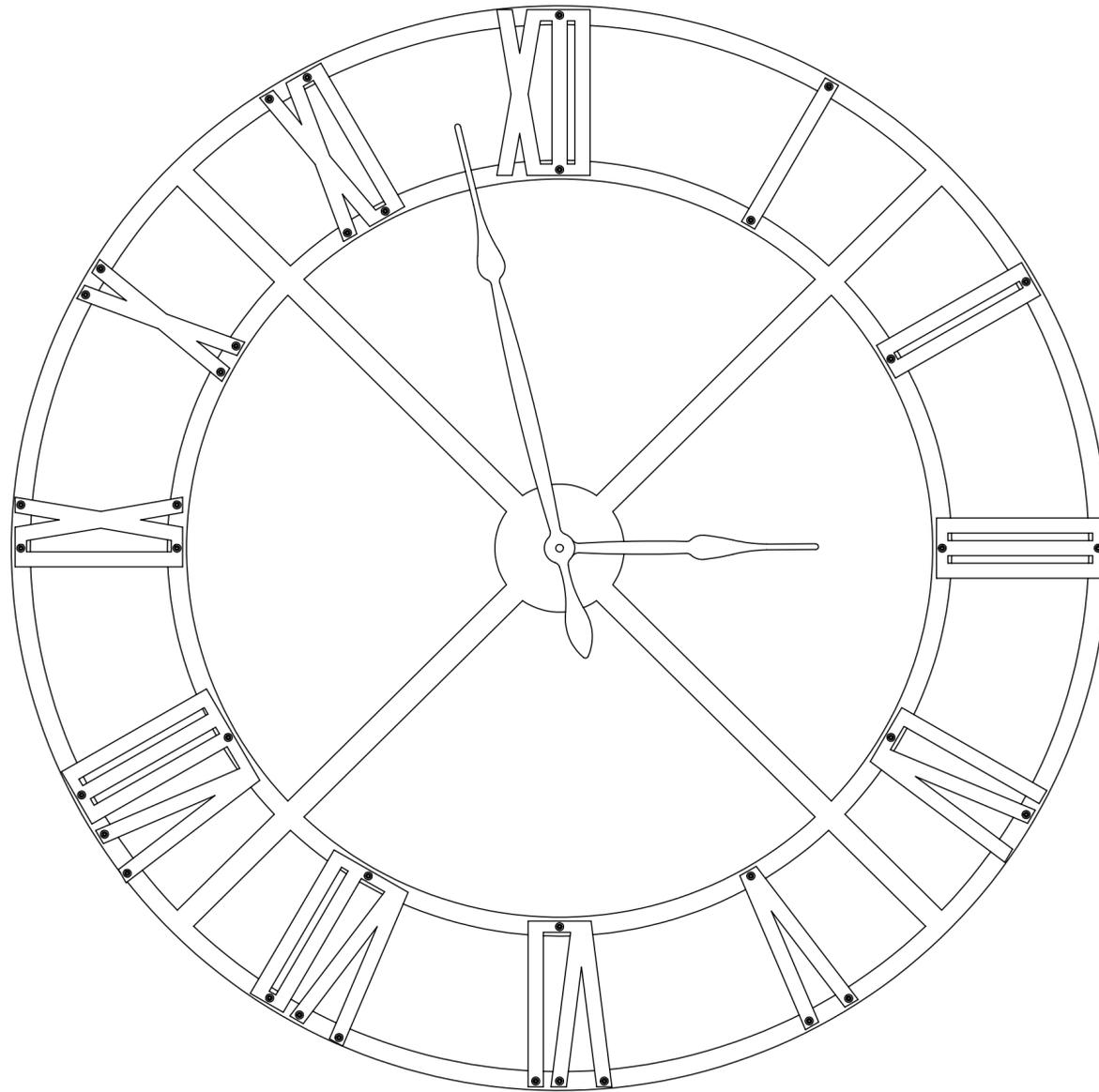
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|            |          |                                      |         |                |      |
|------------|----------|--------------------------------------|---------|----------------|------|
|            |          | UNLESS OTHERWISE SPECIFIED:          |         | NAME           | DATE |
|            |          | DIMENSIONS ARE IN INCHES             |         | DRAWN          | TJC  |
|            |          | TOLERANCES:                          |         | CHECKED        |      |
|            |          | FRACTIONAL ±                         |         | ENG APPR.      |      |
|            |          | ANGULAR: MACH ± BEND ±               |         | MFG APPR.      |      |
|            |          | TWO PLACE DECIMAL ±                  |         | Q.A.           |      |
|            |          | THREE PLACE DECIMAL ±                |         | COMMENTS:      |      |
|            |          | INTERPRET GEOMETRIC TOLERANCING PER: |         |                |      |
|            |          | MATERIAL                             |         |                |      |
|            |          | FINISH                               |         |                |      |
| NEXT ASSY  | USED ON  | APPLICATION                          |         |                |      |
|            |          | DO NOT SCALE DRAWING                 |         |                |      |
| TITLE:     |          |                                      |         | CLOCK ASSEMBLY |      |
| SIZE       | DWG. NO. | REV                                  |         |                |      |
| C          | Clock    |                                      |         |                |      |
| SCALE: 1:4 |          |                                      | WEIGHT: | SHEET 4 OF 4   |      |

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