

Temperature / Time Recommendations for Dry-Heat Sterilization

Autoclave Exposure Temperature °C °F		Estimated Warmup Time (min. from 20°C)	Recommended Exposure Time (minutes)	Total Cycle Time from Cold Start (minutes)
170	338	60	60	120
160	320	50	120	170
150	302	40	150	190
140	284	30	180	210

Exposure time figures published by JADA, (Journal of American Dental Association) Vol. 122 December 1991.