

From the CAD data file to the router

The CAD data file, starting point for NC-machining

- Generating the workpiece model in CAD
- Data transfer

From CAD data file to the NC-program

- Completing the geometrical data with technological data
- Various ways of NC-programming
- Structure of a NC-program according to DIN 66025 / ISO 6983/1 - 1982
- Postprocessor

The machining of the workpiece

- CNC-machines in wood processing
- Clamping of the workpiece
- Machining of wood based materials and solid woods
- Machining of the digital wood joints on the CNC-training machine FBZ 40-30